INSTRUCTION MANUAL

FOR

MODEL 5513 OSCILIOSCOPE

Power Requirements of this Product

Power requirements of this product have been and Manual should be revised accordingly. (Revision should be applied to items indicate)	changed and the relevant sections of the Operation ed by a check mark .
☐ Input voltage	
The input voltage of this product is to to	VAC, VAC. Use the product within this range only.
☐ Input fuse	
The rating of this product's input fuse is	A,VAC, and
WA	RNING
	k, always disconnect the AC the switch on the switchboard k or replace the fuse.
characteristics suitable for with a different rating or o	naving a shape, rating, and r this product. The use of a fuse one that short circuits the fuse , electric shock, or irreparable
☐ AC power cable	
	ables described below. If the cable has no power plug mals to the cable in accordance with the wire color
*	RNING er crimp-style terminals alified personnel.
☐ Without a power plug	☐ Without a power plug
Blue (NEUTRAL)	White (NEUTRAL)
Brown (LIVE)	Black (LIVE)
Green/Yellow (GND)	Green or Green/Yellow (GND)
☐ Plugs for USA	☐ Plugs for Europe
	G. C.
Provided by Kikusui agents Kikusui agents can provide you with s For further information, contact your I	



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1. GENERAL

1.1 Description

Kikusui Model 5513 Oscilloscope is a trigger-synchronized dualtrace portable oscilloscope with a 133-mm (5.24 in.) round high-bright low-distortion cathode ray tube. Its sensitivity is 10 mV/DIV, bandwidth 10 MHz, and sweep speed 200 nsec/DIV (under 5 × MAG mode). It is sturdy and easy to operate, and it can be used for reseach and development of various electronic devices as well as for production and maintenance service. Features of the 5513 can be summarized as follows:

1.2 Features

 ${\mathcal P}$

Front frame made of aluminium diecast:

To provide a neat external view and a sufficient mechanical strength for maintenance service, the front frame is made of aluminium discast.

o Excellent manipulatability:

The 5513 provides an excellent manipulatability with light-torque rotary switches and pushbutton switches.

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o High-brightness CRT:

The 5513 employs a CRT of an excellent beam transmission factor, providing a sufficient trace brightness even at the highest sweep speed.

o Stable acceleration voltage:

The acceleration voltage of the 5513 is very stable against line voltage variation, as this high voltage is regulated with a unique control circuit.

o Rotation coil for trace leveling:

The 5513 employs a rotation coil which enables you to adjust (rotate) the base line for leveling when it has become slanted by terrestrial magnetism. Adjustment can be done at the front panel.

o Automatic CHOP/ALT switching:

The operating mode is automatically switched between CHOP mode and AIT mode in conformity with the sweep speed (linked to the TIME/DIV switch), thereby preventing troublesome manual switching between the two modes when in the dual-channel operation.

o Automatic TV · V/TV · H synchronization switching:

The TV synchronization separator circuit is automatically switched between TV·V and TV·H in conformity with the sweep time, being linked to the TIME/DIV switch.

o X-Y mode is switched by one-touch action:

Simply by switching the operation of the vertical axis, the oscilloscope can be converted into an X-Y scope with CHl input for X-axis and CH2 input for Y-axis.

Maximum sweep time 200 nsec/DIV (with 5 imes MAG):

The sweep time can be magnified by 5 times. By magnifying the sweep time of 1 μ sec/DIV by 5 times, a sweep time as fast as 200 nsec/DIV can be attained.

2. SPECIFICATIONS

Cathode-ray Tube

Item	Spec.	Remarks
Shape	Round, 133 mm	(5.24 in.)
Fluorescent screen	B31	Green
Acceleration voltage	Approx. 1600 V	Regulated
Area (graticule)	8 × 10 DI¥	l DIV = 9.5 mm (0.37 in.)
Unblanking	DC-coupling	at Gl of the CRT

Item	Spec.	Remarks
Sensitivity	10 mV/DIV ~ 5 V/DIV,	1-2-5 sequence
Sensitivity accuracy	Better than ±5% of panel- indicated value when VARIABLE knob is set in CAL'D position	1 kHz, at 4 or 5 DIV
Continuously-variable sensitivity adjustment	Panel indicated value can be continuously attenuate to a factor of 2.5 or over	b.
Frequency response	DC: DC ~ 10 MHz 50 kHz, 8 DIV refer AC: 2 Hz ~ 10 MHz within -3 dB	
Rise time	Approx. 35 nsec	
Input impedance	1 MQ ±2%, approx. 30 pF ±2 pF	Probe can be used
Input terminals	BNC receptacles	
Maximum allowable input voltage	600 Vp-p, for 1 minute. (400 Vp-p for 10, 20, and 50 mV/DIV ranges)	DC + AC peak, frequency not higher than 1 kHz.
Input coupling selection	AC, DC, GND	
Base line shift caused by range selection	Less than ±0.5 DIV	Including shift caused by disturbance of DC balance

Item		Spec.	Remarks
Operation modes of	CHI	Single-channel mode	
vertical axis	CH2	Single-channel mode	
		CHOP mode	100 msec/DIV ~ 1 msec/DIV
	DUAL	AIT mode (linked to TIME/DIV switch)	l00 μsec/DIV ~
Chop frequency	Approx	r. 200 kHz	

	T		
Item		Spec.	Remarks
Trigger modes	NORM	When trigger signal is	Satisfies the trigger
		removed, base line is	sensitivity specifica-
		blanked out and sweep is	tion.
		in STANDBY state.	+ 12 - 12 - 12 - 12 - 12 - 12 - 12 - 12
	AUTO	When trigger signal is	Satisfies the trigger
		removed, sweep is in	sensitivity specifica-
		AUTO(FREE RUN) mode.	tion for repetative
			signals of 50 Hz or
		· · · · · · · · · · · · · · · · · · ·	over.
• .	TΥ	TV sync. separator cir-	100 msec ~ 100 μsec TV·V
		cuit is connected to	10 μsec ~ 1 μsec TV·H
		trigger circuit. When	
	·	trigger signal is removed,	·
	·	sweep is in AUTO (FREE	
	·	RUN) mode.	
Trigger source	INT	As you set the VERT MODE	
		switch in a single channel	
		position (CH1 or CH2), the	
		input signal of the selecte	ed
		channel is automatically	
		used as the trigger signal.	
		As you set the VERT MODE	
		switch in the DUAL position	1,
		the signal CH1 alone is	
		used as the trigger signal.	
Ì		- 7 -	

1	1	1
Item	Spec.	Remarks
	EXT The input signal of EXT TRIG terminal is used as the trigger signal.	
Internal trigger sensitivity WIDE	3 Hz ~ 10 MHz: 0.5 DIV	
HF•REJ TV	3 Hz ~ 50 kHz: 0.5 DIV Video signal amplitude: 1.0 DIV	
External trigger		
WIDE HF•REJ	3 Hz ~ 10 MHz; 0.5 V 3 Hz ~ 50 kHz: 0.5 V	
TV Polarity (SLOPE)	Video signal: 1.0 V "+" and "-"	
Coupling	AC and HF REJ	
EXT trigger input impedance	Approx. 1 MQ, 30 pF or less	
Maximum allow- able input impedance	100 Vp-p (DC + AC peak)	Frequency not higher than 1 kHz
External input	Binding post terminals	

Horizontal Axis

Item	Spec.	Remarks
Sweep time	l μsec ~ 100 msec/DIV,	1, 10, step
	6 ranges	
Continuously variable	Continuously variable to 10	
range of sweep time	times or over of panel	
	indicated value	
Sweep time	Better than ±3% of panel	
accuracy	indicated value VARIABLE	
	knob set in CAL position	
Sweep time	5 times	
magnification		
Sweep magnification	Within ±5%	
accuracy		
Position shift	Less than 1 DIV at CRT	
caused by mangifi-	screen center	
cation		
X-Y mode	CHl for X (horizontal)	
	CH2 for Y (vertical)	
Sensitivity	The same spec's as CHl of the	
	vertical axis.	

Item	Spec.	Remarks
Frequency response	DC: DC ~ 1 MHz AC: 2 Hz ~ 1 MHz	50 kHz, 10 DIV reference; within -3 dB
Input impedance	The same spec's as CHL of the vertical axis	
Maximum allowable input voltage	The same spec's as CHL	
X-Y phase difference	Within 3° at 50 kHz	

Z Axis

Item	Spec.	Remarks
Sensitivity	Intensity modulation dis- cernible with 3 Vp-p or over	
Frequency response	DC ~ 5 MHz	
Polarity	Positive-going: Darkened Negative going: Brightened	
Input resistance	Approx. 10 kΩ	
Input terminals	Binding post terminals	

Calibration Voltage

Item	Spec.	Remarks
Waveform	Square wave, positive going	
Output voltage	1 V p−p, ±3%	
Frequency	1 kHz ±25%	
Duty ratio	45 : 55 ~ 55 : 45	
Output terminal	Chip terminal	

Power Requirements

Item	Spec.	Remarks
AC line voltage	100, 110, 120, 220, 230, or 240 V. (Within ±10% of each nominal voltage)	Selectable with connector and pins of voltage selector board
Frequency	50 ~ 60 Hz	
Power consumption	Approx. 23 VA	

Mechanical Specification

Item	Spec.	Remarks
Overall dimensions	244 W × 184 H × 370 D mm (9.61W × 7.24H × 14.57D in.)	
	250 W × 210 H × 425 D mm (9.84W × 8.27H × 16.73D in.)	Maximum dimensions
Weight	Approx. 7 kg (15.4 lb.)	

Accessories

Instruction manual	1
PO60-S Type Probe (10:1, 1:1)	2
942A Type Terminal Adaptor (BNC, binding post)	2

3. OPERATING INSTRUCTIONS

3.1 Explanation of Front Panel (See Fig. 1)

		
No.	Panel mark	Description
1	INTEN	Intensity control knob with POWER switch.
	POWER OFF	Extremely counterclockwise position is POWER
-		OFF. As turned clockwise, POWER is turned ON
		and intensity increases.
2		Indicates ON/OFF state of instrument power.
3	TRACE	Semi-fixed resistor for level (horizontal
	ROTATION	inclination) adjustment of base line which may
		be inclined by terrestrial magnetism, etc.
		Adjust with a fine screwdriver.
4	FOCUS	So adjust this knob that the trace displayed
÷		on the screen becomes sharpest.
5	CAL	Output terminal which provides a calibration
	l Vp−p	voltage used for oscilloscope sensitivity
-		adjustment and probe calibration. The calibra-
		tion voltage is 1 Vp-p (+3%), positive-going square
		wave of approx. 1 kHz.
6	<u>_</u>	Ground terminal
7	POSITION	For vertical positioning of CH2 (or Y-axis).
	^	The trace moves upward as this knob is turned
	V	clockwise, and vice versa.
		- 13 -

No.	Panel mark	Description	
8 9 19 11	CHI (I) DUAL (IO) (CHI TRIG) X-Y (9)	Pushbutton switch (4-gang) for operation mode switching of CHl and CH2 amplifiers and for trigger signal source switching. CHl: Single-channel operation with CHl vertical amplifier alone. The CHl input signal is used the trigger signal.	
	CH2 (8)	CH2: Single-channel operation with CH2 vertical amplifier alone. The CH2 input signal is used as the trigger signal. DUAL: Dual-channel operation with CH1 and CH2 vertical amplifiers, in the CHOP or ALT mode. The CH1 input signal	
		is used as the trigger signal. The mode is automatically switched between CHOP and AIT, being linked to the TIME/DIV switch. X-Y: X-Y operation with CHl as X-axis (horizontal) and CH2 as Y-axis (vertical).	
13	POSITION	For vertical positioning of CH2. The function is the same with that of No. (7).	

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No.	Panel mark	Description
13	VOIMS/DIV	Vertical sensitivity selector switch for 10 mV/DIV ~ 5 V/DIV in 9 ranges, of CH1 (or X-axis) or CH2 (or Y-axis). Set in a position for attaining an appropriate deflection amplitude on CRT screen.
4	VARIABIE	Continuously-variable adjustment of vertical sensitivity of CH1 (or X-axis) or CH2 (or Y-axis), covering between ranges selected by VOLTS/DIV switch (13 or 15). (At the CAL'D position, sensitivity is calibrated to the value indicated by VOLTS/DIV switch.
(T) (B)	CH1 (X)	Input terminals for CH1 (X-axis) and CH2 (Y-axis). When in X-Y operation, CH1 is used as X-axis (horizontal axis). The signal can be applied with ENC probe or ENC connector.
(B) (E)	AC	Pushbutton switch for selection of input coupling of vertical amplifier. The popped up state () is for AC coupling and the depressed state () for DC coupling.
@	GND	Pushbutton switch for isolating the input signal from amplifier input point and grounding the amplifier input point. When this switch is depressed (grounded state), the input terminal becomes open. These switches are used for checking of 0 level, etc.

No	. Panel mark	Description
23	EXT TRIG IN	Input terminal for external trigger signal.
		When the TRIGGERING switch (29) is set in the
		EXT state, the sweep is triggered by the signal
		applied to this terminal.
24	TIME/DIV	Horizontal sweep time selector switch for
		100 msec/DIV ~ 1 μ sec/DIV in 6 ranges.
25	VARIABLE	Continuously-variable adjustment of sweep time,
		covering between ranges selected by TIME/DIV
		switch (24).
		/ When this knob is set in the CAL'D position,
		the sweep time is calibrated at the value
		\ indicated by the TIME/DIV switch.
29	LEVEL	Trigger level adjustment for displaying stationary
	- - - - - +	waveform. The trigger level rises as this knob
		is turned toward -> + and it falls as the knob is
		turned toward
27	TRIGGERING	Triggering switch circuit consisting of trigger
28		source selector switch (29), input coupling
29		selector switch (28), and slope selector switch (27).
	I INT WIDE +	Trigger source selector switch (29)
		INT: Trigger source is internal (the signal
		displayed on CRT screen is used as the
		trigger signal.
		30

Panel mark	Description
	EXT: Trigger source is external (the signal
	applied through TRIG IN terminal 23
	is used as the trigger signal).
	Input coupling selector switch (28)
	WIDE: Trigger circuit is AC-coupled to
	the trigger source and triggering
	can be done for a range of 3 Hz ~
	10 MHz.
	HF REJ: High frequency reject filter
	(50 kHz, -3 dB) is connected to the
	trigger source and triggering is done
	through AC coupling.
	Triggering slope selector switch 27
	+: Triggering is effected when trigger
	signal crosses the trigger level from
* .	negative side to positive side.
	: Triggering is effected when trigger
	signal crosses the trigger level
	from positive side to negative side.
	Panel mark

No.	Panel mark	Description
30	←→	Horizontal positioning knob when is used in common
	POSITION	for $5 \times$ sweep magnification. The displayed waveform
	PULL 5×MAG	moves rightward as this knob is turned clockwise,
		and vice versa. When this knob is pulled out, the
		sweep time is multiplied by a factor of 5, thereby
		mganifying the horizontal amplitude by 5 times.
·		(When in X-Y operation, sensitivity is increased
		by 5 times, although the frequency range becomes
		narrower.)
31)	TRIG MODE	Pushbutton switches for selection of trigger mode.
(33) (33)		NORM (31): When trigger signal is removed, trace
		is blanked out and sweep is in STANDBY
	NORM AUTO TV	state. Used primarity for observation
		of signals lower than 50 Hz.
		AUTO 32: When trigger signal is removed, trace
		is not blanked out but sweep runs in
		AUTO (FREE RUN) mode, thereby providing
		a convenient state for confirming
-		existence/absence of input signal and
		checking of zero level. This mode is
		applicable to observation of repetitive
		signals of 50 Hz or over.
·	1	

No.	Panel mark	Description
		TV 33: TV sync separator circuit is connected
		to the trigger circuit. Being linked
,		to TIME/DIV switch (24), trigger
		circuit is automatically switched to
	·	TV.V or TV.H sync. signal. When
		trigger signal is not applied, sweep
		runs in AUTO (FREE RUN) mode.

3.2 Explanation of Rear Panel (See Fig. 2)

No.	Panel mark	Description
34		AC power cord of the oscilloscope
35		Studs for using the oscilloscope in a vertical attitude. Also used as AC power cord take-up posts.
**************************************	Z-AXIS INPUT	Input terminal (binding post) for external intensity modulation signal. Used when intensity is controlled with an external signal, when
		intensity markers are displayed, etc. When not in use, this terminal must be connected to the GND terminal 37 with the shorting bar.
37		GND terminal (binding post). Spacing with respect to Z-AXIS INPUT terminal 36 is 19 mm (0.75 in.).
38	(FUSE)	Fuse holder. Fuse rating is 0.5 A for 100 V
		system AC line or 0.3 A for 200 V system AC line. For replacing the fuse, remove the cap by turning it counterclockwise.

3.3 Explanation of Bottom Panel (See Fig. 3)

No.	Panel mark	Description
39	ASTIG	Semi-fixed resistor for astigmatism control So adjust this control is conjunction with the FOCUS control that the trace is made sharpest.
40		Studs which are used also for fixing the stand.
41		Stand for setting the oscilloscope in a slanted attitude for ease of observation. Do not use this stand when oscilloscope camera and adaptor are used.

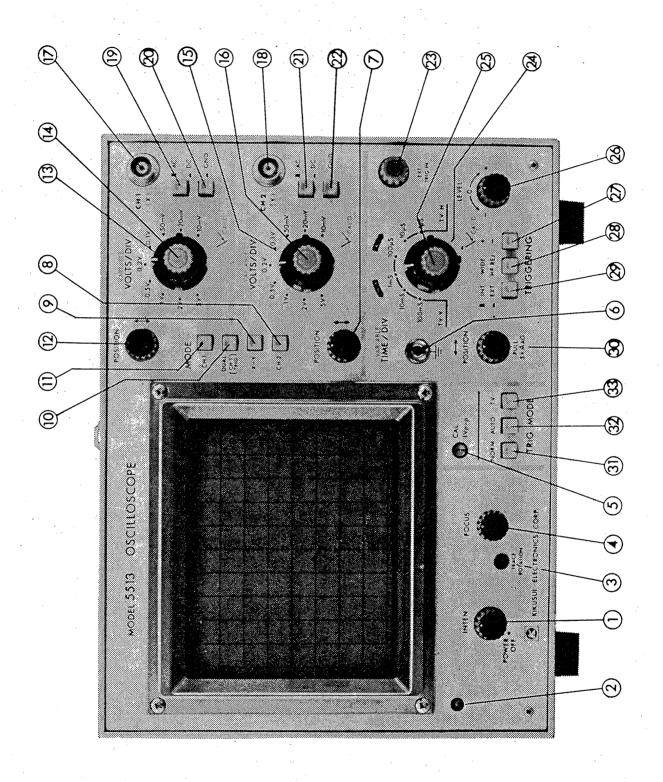


Fig. 1

o Allowable voltages of input terminals:

The maximum allowable voltages of input terminals and probe 960 BNC are as shown in the below table. Note that the circuit may be damaged if a voltage larger than the allowable maximum is applied.

Terminal	Allowable maximum input voltage	
Vertical input terminal		
10 mV, 20 mV, 50 mV/DIV ranges	400 Vp-p (DC + ACp, within	
	l minute)	
Other ranges	600 Vp-p (DC + ACp, within	
	l minute)	
Probe (P060-S)	600 Vp-p (DC + ACp, within l minute)	
EXT TRIG IN terminal	100 Vp-p (DC + ACp)	
Z AXIS IN terminal	50 Vp-p (DC + ACp)	
Repetition frequency of AC: Not higher than 1 kHz		

3.5 Line Voltage Conversion

As a general rule the 5513 Oscilloscope is shipped being set for use on a 100 V AC line power. To operate the instrument on other AC line voltage, its AC power input circuit (power connector B, tap, and fuse) must be converted referring to the following table.

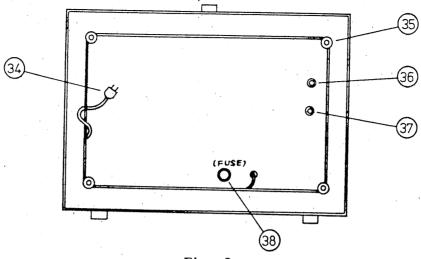
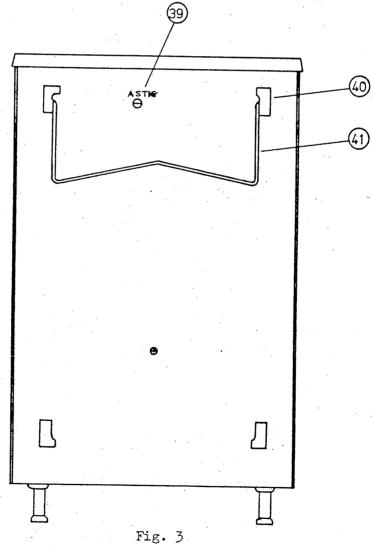


Fig. 2



3.4 Precautions in Operation

o Line voltage:

The oscilloscope is set for operation on a 100 V ±10% AC line voltage. To operate the oscilloscope on other AC line voltage, it must be modified as explained in Para. 3.5 "AC Line Voltage Conversion." Note that the oscilloscope will not operate properly or may be damaged if it is operated on a wrong AC line voltage.

o Ambient temperature:

The ambient temperature range for normal operation of the oscilloscope is 0° C $\sim 40^{\circ}$ C $(32^{\circ}$ F $\sim 104^{\circ}$ F).

o Environments:

The oscilloscope must not be operated or stored in high temperature, high humidity atmosphere for a long period since such will cause troubles or shorten the instrument life.

If the oscilloscope is operated in a strong electric or magnetic field, the displayed waveform may be distorted.

o Intensity of CRT beam:

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Do not make the CRT image excessively bright and do not leave the spot stationary for a long period, lest the CRT screen should be "burnt" shortening its life.

Nominal tap	Applicable voltage range	Fuse	Connector
100 V 110 V 120 V	90 ~ 110 V 99 ~ 121 V 108 ~ 132 V	0.5 A	Connect the power connector B to the "100 V SYSTEM" pins.
220 V 230 V 240 V	198 ~ 242 V 207 ~ 253 V 216 ~ 264 V	0.3 A	Connect the power connector B to the "200 V SYSTEM" pins.

Do not disturb
the connected
position of CONNECTOR A CONNECTOR B
connector A.

100v
110v
1220v
110v
230v
120v
240v

Connect the selector cord to the corresponding pin.

Fig. 4

Notes:

- o Before performing AC line conversion, ensure that the AC power cord is disconnected from the AC power line outlet.
- O Use a cord and a plug which meet the requirements of the line power to be used.
- o The linefilter capacitor is not required to be changed.

4. OPERATING PROCEDURE

4.1 Preliminary Procedure (See Fig. 1)

Before turning-on the oscilloscope power, set the knobs on the front panel as shown in the following table:

	T	
Item	No.	Setting
INTEN (POWER OFF)	1	Extremely counterclockwise position (OFF position)
FOCUS	4	Mid-position
MODE	11)	Press CH1 button 11
POSITION	T	Mid-position
VOITS/DIV	13	0.5 V/DIV position
VARIABIE	16	CAL'D position
AC - DC	(19) (21)	AC position
GND	® 22	GND position
TIME/DIV	24)	l mS/DIV position
VARIABLE	25	CAL'D position
TRIGERING	\(\text{\tin}\text{\tetx{\text{\tetx{\text{\text{\texi}\text{\text{\texi}\text{\text{\text{\text{\ti}\}\text{\text{\text{\texi}\text{\text{\texi}\text{\text{\text{\texi}\text{\text{\texi}\text{\text{\text{\texi}\text{\tet	<pre># "+" position WIDE position INT position</pre>
←→ POSITION	30	Mid-position, depressed state
TRIG MODE	32	AUTO position

Connect the power cord to an AC line outlet of the correct voltage and, then proceed as follows:

- 1) Turn the INTEN knob 1 from the POWER OFF position to the extremely clockwise position. A click sound (power-on sound) is generated and the LED light turns-on at an upper left of the knob.
- 2) In about 10 seconds after the above, a bold horizontal trace line will be displayed on the CRT screen. Adjust the trace to an appropriate brightness with the INTEN knob (1).

If no trace is displayed within about 20 seconds, repeat setting of each knob as indicated in the above table.

- 3) Connect the signal of the CAL (1 Vp-p) terminal to the vertical INPUT terminal 17 using the lead with ENC connector or other appropriate cord.
- 4) Set the __ GND ② switch in the popped up state (___), and so adjust the LEVEL knob ②6 that the displayed waveform becomes stationary. A waveform as shown in Fig. 5 should be displayed on the CRT screen.

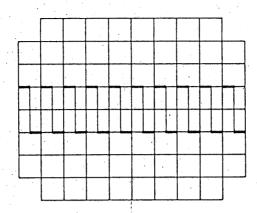


Fig. 5

- 5) So adjust the FOCUS knob 4 that the displayed waveform becomes sharpest.
- 6) So adjust the VOLTS/DIV switch 13 and TIME/DIV switch 24 that an appropriate number of peaks are displayed with an appropriate amplitude.
- 7) Align the displayed waveform with the graticule by adjusting the vertical POSITION knob (12) and horizontal POSITION knob (30), and determine the voltage (V) and period (T).

The above explanation is for the single-channel operation with CH1. The same explanation is applicable for the single-channel operation with CH2, simply by replacing "CH1" with "CH2". The dual-channel operation and general operation methods of the oscilloscope are explained in the subsequent sub-sections.

4.2 Dual-channel Operation

Change the MODE switch to the DUAL state 10 so that another trace is displayed in addition. This trace is of CH2. (The trace explained in the preceding sub-section is of CH1.) At this stage of procedure, the CH1 trace is the square wave of the calibration signal and the CH2 trace is a straight line as no signal is being applied to this line yet.

Now, apply the calibration signal also to vertical INPUT terminal 18 of CH2 as is the case for CH1 and set the GND switch 22 in the popped up state (1). So adjust the vertical POSITION switches 7 and 12 that two channels of signals are displayed as shown in Fig. 6.

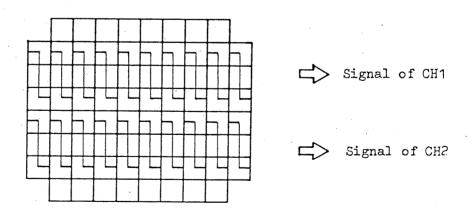


Fig. 6

When in the dual mode of operation, the trigger signal source is automatically switched the CH1 TRIG state and the sweeps are triggered by the CH1 signal alone. Therefore, if the CH2 signal is synchronized with the CH1 signal, the displayed waveforms of both channels are stationary.

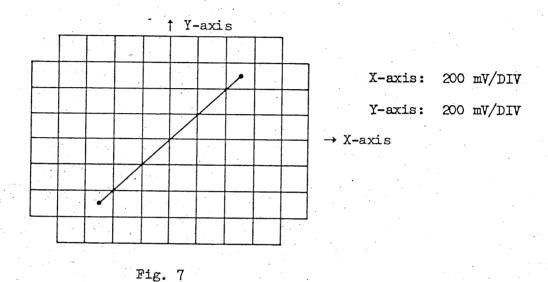
This oscilloscope has eliminated the selector switch between CHOP and AIT modes for dual-channel operation. The DUAL switch 10 alone is required to be manipulated for the dual-channel operation. Actually, the sweep modes are switched being linked to the TIME/DIV switch 24. At ranges the sweep speed is 1 msec/DIV or slower, the switching is in the CHOP mode; at ranges the sweep speed is $100 \, \mu \, \text{sec/DIV}$ or faster, the switching is in the AIT mode.

4.3 X-Y Operation

Set the MODE switch in the X-Y state 9. With this simple procedure, the instrument operates as an X-Y scope with CHl for X-axis and CH2 for Y-axis.

For the Y-axis, the CH2 operates in the same electrical performances and procedure. Regarding the X-axis, the frequency response becomes DC ~ 1 MHz (-3 dB) and the horizontal POSITION control 30 becomes effective for the X-axis while the CH1 POSITION control 12 remains idle. Other electrical performance and procedure remains the same.

Apply the calibration voltage signal to both X and Y axis and adjust the VOLTS/DIV knobs of individual axis so that a Lissajous figure as shown in Fig. 7 is displayed on the CRT screen.



Note: For measurement of high frequencies in the X-Y operation, pay attention to the frequency responses and phase difference between X-axis and Y-axis of the oscilloscope itself.

4.4 Intensity Modulation Operation

This mode of operation is employed when controlling the trace intensity with an external signal, when displaying intensity-modulated marker signal, etc.

Disconnect the shorting bar of the external intensity modulation signal input terminal (Z-AXIS INPUT 36, see Fig. 2), and apply an intensity modulation signal between Z-AXIS INPUT terminal 36 and GND terminal 37. When the intensity modulation is not used, keep the shorting bar connected.

The intensity can be controlled sufficiently with a TTL level signal. For the maximum allowable input voltage, refer to Item 3.4 "Precautions in Operation."

The intensity can be controlled also DC-wise. This feature can be utilized for remote control of intensity with an external DC signal.

4.5 Sweep Magnification (PULL $5 \times MAG$)

When a part of the input signal waveform is required to be enlarged for observation of details, a faster sweep speed may be used. However, if the part to be enlarged is apart from the start of the sweep, the part may run out of the screen. In such a case, by pulling out the HORIZONTAL POSITION knob ③, the displayed waveform can be magnified by 5 times to right and left from the center of the screen as shown in Fig. 8.



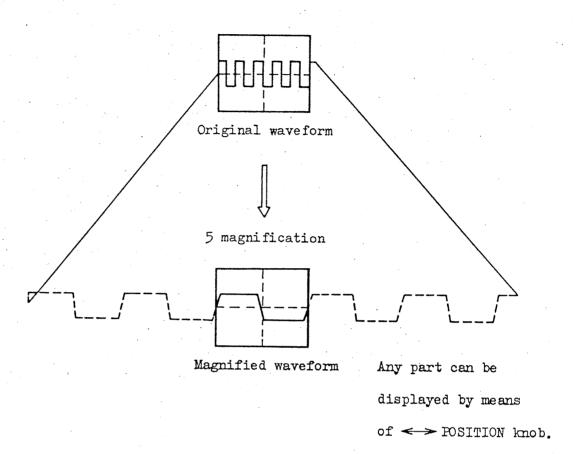


Fig. 8

When magnified, the sweep speed is as follows:

Indication of TIME/DIV switch \times 1/5

The maximum sweep speed of the oscilloscope when this magnification function is effected becomes as follows:

1 μ sec/DIV \times 1/5 = 0.2 μ sec/DIV

When the trace is magnified, its intensity becomes lower. Therefore, the use of the magnification feature should be limited to the following cases:

- (1) When a part apart from the start of the sweep is required to be enlarged.
- (2) When a sweep speed faster than 1 μ sec/DIV is required.

4.6 Selection of TRIG MODE

(1) NORM mode:

When the trigger level is within the trigger input signal amplitude, a trigger pulse signal is produced and this signal drives the sweep circuit so that a stationary waveform is displayed on the CRT screen. This state is called "being triggered" or "triggering is effected."

When no trigger input signal is applied or the trigger level is not within the trigger input signal amplitude, the sweep circuit is in the standby state and no trace is displayed on the CRT screen. This state is called "not being triggered" or "triggering is not effected."

When trigger is not effected, the fact may be mistaken for an incorrect setting (for example, mistaken for incorrect setting of the INTEN knob 1 or vertical POSITION knob 7 or 12. Therefore, the AUTO mode should be used except the following cases:

- (i) The repetition frequency of the trigger input signal is lower than 50 Hz.
- (ii) The waveform is required to be displayed on the screen only when the input signal (trigger signal) is applied.

(2) AUTO mode:

A stable sweep operation can be obtained when the trigger input signal is higher than 50 Hz. When triggering is OFF, the sweep runs in the AUTO (FREE RUN) mode. Even at a fast sweep speed, a bright trace is displayed and the ZERO level can be easily checked. Thus, the AUTO mode is most convenient for general waveform display.

(3) TV mode:

This triggering mode is used for observation of TV video signals. The TV video signal applied to the trigger input circuit is fed to a sync. separation circuit for picking off the synchronization signal and this signal is used as the triggering source signal. Thus, the TV video signal is displayed very stably.

Also, being linked to the TIME/DIV knob, triggering is synchronized to the vertical sync. signal (TV·V) for the ranges of 100 msec/DIV $\sim \mu \rm sec/DIV$ and to the horizontal

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sync. signal (TV·H) for the ranges of 10 $\mu \rm{sec/DIV} \sim 1~\mu \rm{sec/DIV}$.

Set the SIOPE switch is conformity with the polarity of the sync. pulses of the video signal as shown in Fig. 9.

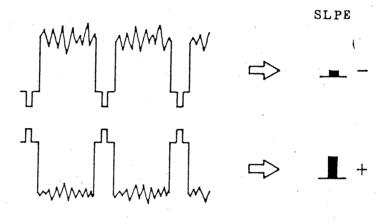


Fig. 9

5. METHODS OF MEASUREMENTS

5.1 Connection Method of Input Signal

The input impedance of the oscilloscope as viewed from the vertical input terminal is 1 MO with capacitance approximately 30 pF in parallel. When the probe PO60-S is used, the impedance increases to resistance 10 MO with capacitance approximately 20 pF in parallel.

There are various methods of connection between measured signal source and oscilloscope. The most popular methods are with regular wires, with shielded wires, with a probe, or with a coaxial cable. Suitable ones are used taking the following factors into consideration.

Output impedance of input signal source

Level and frequency of input signal

External induction

Distance between input signal source and oscilloscope

Types of input signals and connection methods are tabulated in the following:

Connection method Type of input signal			General	Shielded wire	Probe	Coaxial cable	Others
	Low impedance	Near	0	0	0	0	
Low frequency		Far		0		0	
	High impedance	Near		Ø	0	Ø	
		Far		Ø		Ø	
High	Iow impedance	Near			0	0	
		Far				0	
frequency	High impedance	Near			0	0	
		Far					

(○: Good, ⊘: Fair)

o Connection with regular wires:

Set a ENC Type Adaptor (Type 942A, accessory) to the vertical input terminal and connect regular wires to the adaptor. This method is simple and the input signal is not attenuated. However it susceptible to induction noise when long wires are used or when the signal source impedance is high. Another disadvantage is a large stray capacity with respect to the ground. As compared with the case the 10: 1 probe PO60-S is used, larger effects are caused by the stray capacity.

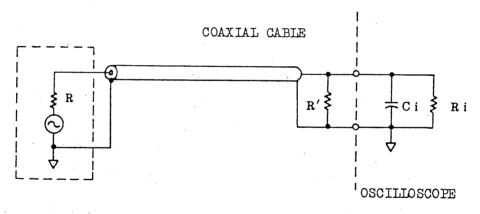
o Connection with shielded wire:

The use of a shielded wire prevents external induction noise. However, the shielded wire has as large stray capacitance as

50 pF/m \sim 100 pF/m and this method is not suitable when the signal source impedance is high or the measured signal frequency is high.

o Connection with coaxial cable:

When the output impedance of the signal source is 50 Ω or 75 Ω , the input signal can be fed without attenuation up to high frequencies by using a coaxial cable which enables impedance matching. For impedance matching, terminate the coaxial cable with a 50 Ω or 75 Ω pure-resistive resistor corresponding to the characteristic impedance of the coaxial cable, as shown in Fig. 10.



SIGNAL SOURCE

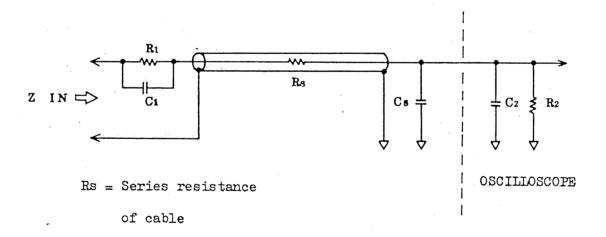
R = R!

When $R = 50 \Omega$, use a 50 Ω coaxial cable. When $R = 75 \Omega$, use a 75 Ω coaxial cable.

Fig. 10

o Connection with probe:

A probe with an attenuation ratio of 10: 1 is available as an accessory. The probe circuit and probe cable are shielded to prevent induction noise. The probe circuit makes up a wide-range attenuator in conjunction with the input circuit of the oscilloscope, thereby enabling a distortionless connection from DC to high frequencies. When the probe is used, although the signal level is attenuated to 1/10, the input impedance becomes very high (resistance 10 MQ, capacitance approx. 20 pF) and the loading effect on the measured signal source is greatly reduced as explained in the following:



Cs = Stray capacitance
 plus cable capacitance

Fig. 11

The probe makes up a wide-range attenuator with its resistor R1 which make up an attenuator circuit with respect to input resistor R2 of the oscilloscope and with its capacitor C1 which compensates for input capacitor C2 of the oscilloscope and stray capacitance (Cs) of the cable. The input impedance Z_{TN} is expressed as follows:

$$Z_{IN} = \frac{Rl + R2}{C (Rl + R2) + 1}$$

$$C = \frac{C1 \quad (C2 + Cs)}{C1 + C2 + Cs}$$

Attenuation factor A is expressed as follows:

$$A = \frac{R2}{R1 + R2} \left(= \frac{1 M\Omega}{9M\Omega + 1M\Omega} = \frac{1}{10} \right)$$

Precautions:

- o Observe the maximum allowable input voltages mentioned in Item 3.5 "Precautions in Operation."
- o Be sure to use the ground lead wire which accompanies the probe. When used in the dual-channel mode also, be sure to use the ground lead wires for individual channels.
- Before commencing measurement, accurately adjust the phase of the probe without fail.

- o Do not apply unreasonably large mechanical shocks or vibration to the prove. Do not sharply bend or strongly pull the probe cable.
- O The probe unit and tip are not highly heat resistant.

 Do not apply a soldering iron to a circuit close to
 the point where the probe is left hooked up.

5.2 Voltage Measurement

To measure an AC signal which has no DC component or to measure the AC component alone of a signal which has a DC component superimposed on the AC component, set the vertical input AC/DC selector switch (19, 21) in the AC position. To measure a signal which has a DC component, set the switch in the DC position.

Before commencing voltage measurement, set the VARIABLE attenuator knob (14, 16) to the CAL'D position and calibrate the sensitivity to the value indicated by the VOLTS/DIV selector (13, 15).

Apply the signal to be measured, display the signal with an appropriate amplitude on the screen, and determine the amplitude on the graticule. (For DC voltage measurement, determine the shifted distance of the trace.) The voltage can be known as follows:

(1) When measured signal is directly applied to input terminal:

Voltage (V) = Deflection amplitude (DIV)
$$\times$$
 Indication of VOLTS/DIV switch

(2) When the 10: 1 probe is used:

Voltage (V) = Deflection amplitude (DIV) \times Indication of VOLTS/DIV switch \times 10

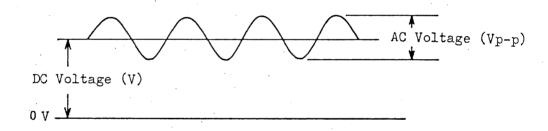


Fig. 12

5.3 Current Measurement (Voltage drop method)

Connect a small-resistance resistor (R) in series in the circuit in which the current (I) to be measured flows and measure the voltage drop across the resistor with the oscilloscope. The current is known from Ohm's law as follows:

$$I = \frac{E}{R} \quad (A)$$

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The resistance should be as small as that it does not cause any change to the measured signal source.

In the above method, currents from DC to high frequencies can be measured quite accurately.

5.4 Time Measurement

Measurement of time interval

The time interval between any two points on the displayed waveform can be measured by setting the TIME/DIV VARIABLE knob 25 in the CAL'D position and referring to the indication of the TIME/DIV switch 24.

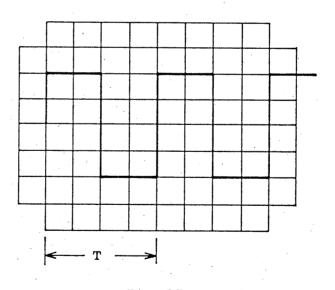


Fig. 13

Time T (sec) = Indication of TIME/DIV \times Horizontal span (DIV)

When the sweep is magnified ($5 \times \text{MAG}$ 30), the time is 1/5 of the value determined as above.

5.5 Frequency Measurement

o Frequency measurement by determining time (T) per one cycle of the displayed waveform:

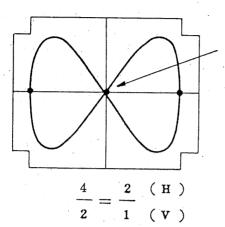
Time T (period) is measured as explained in Item 5.4 and the frequency is calculated by using the following formula.

Frequency f (Hz) =
$$\frac{1}{\text{Period T (sec)}}$$

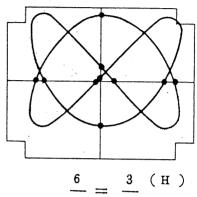
o Frequency measurement with Lissajous figure (See Figs. 14 and 15.):

Set the MODE switch in the X-Y state so that the instrument operates as an X-Y scope. (See Item 4.3 "X-Y Operation.")

Apply to the X-axis a known frequency from a signal generator (SG) and to the Y-axis the frequency to be measured. So adjust the required controls that a pattern is displayed on the overall surface of the CRT screen. Then so adjust the frequency of the signal generator that the displayed pattern becomes stationary as shown in Fig. 14. From the displayed waveform, the unknown frequency can be calculated as follows:



The number of crossing points is 2.



 $\frac{-}{4} = \frac{-}{2} \quad (v)$

Fig. 14

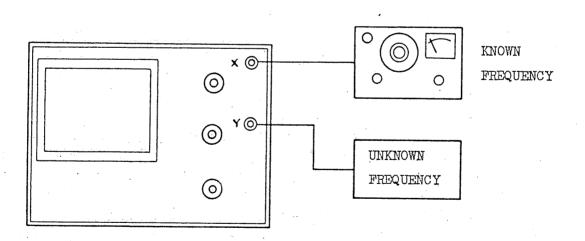


Fig. 15

5.6 Measurement of Phase Difference

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o Measurement of phase difference with Lissajous figure (See Figs. 15, 16 and 17):

Operate the oscilloscope in the X-Y mode as explained in the paragraph for frequency measurement, and apply two signals of the same frequency (such as stereophonic signals) to the X and Y axes so that a Lissajous figure is displayed on the CRT screen. The phase difference between the two signals can be known by measuring displayed waveform and employing the following equation:

Phase difference $\theta = \sin^{-1} \frac{B}{A}$

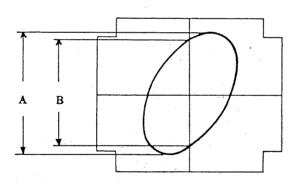


Fig. 16

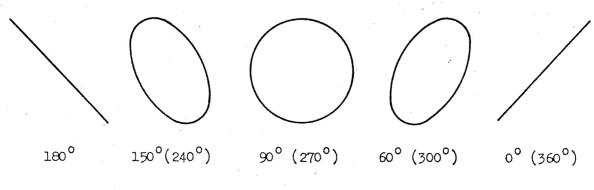


Fig. 17

o Measurement of phase difference with dual-channel mode:

Set the MODE switch in the DUAL state 10, and connect to CH1 the signal to be used for reference and to CH2 the signal to be measured. So adjust the oscilloscope that it displays signals as shown in Fig. 18.

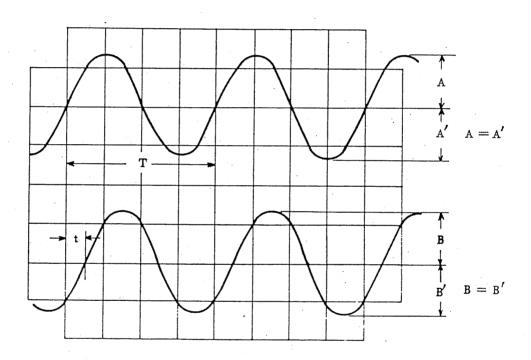


Fig. 18

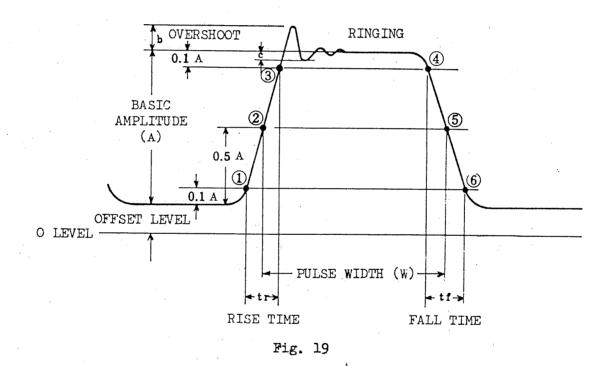
The phase difference (θ) can be calculated as follows:

$$\theta = \frac{t}{T} \times 360^{\circ}$$

In this dual-channel method, very small values of t can be measured. Another advantage is that the phase can be known at a glance whether it is leading or lagging.

5.7 Measurement of Pulse Waveform Characteristics

A theoretically ideal pulse waveform is such that the signal changes instantaneously from a certain level to another level, held in this level for a certain period, and returns instantaneously to the original level. However, actual pulse waves are distorted. Nomenclature of distortions is given in Fig. 19.



Pulse amplitude: Basic amplitude (A) of pulse

Pulse width: Time between points (2) and (5) where

signal amplitude is 50% of basic amplitude

Rise time: Time between 10% basic amplitude point (1)

and 90% basic amplitude point (3)

Fall time:

Time between 90% basic amplitude point 4

and 10% basic amplitude point 6

Overshoot:

Amplitude of the first maximum excursion

beyond basic amplitude. Expressed in

terms of $b/A \times 100$ (%)

Ringing:

Oscillation which follows the first maximum

excursion. Expressed in terms of $c/A \times 100$ (%)

Measurement of rise time:

The rise time of a pulse can be known by determining the value of t_r on the CRT screen in the method of "Time Measurement." It must be noted that t_r determined on the CRT screen includes the rise time of the oscilloscope itself. The closer the rise time of the oscilloscope (t_0) to the rise time of the measured pulse (t_n) , the larger is the error introduced. To eliminate this error, calculation should be done as follows:

True rise time
$$t_n = \sqrt{(t_r)^2 - (t_0)^2}$$

where, t_r : Rise time measured on CRT screen

to: Rise time of oscilloscope itself (approx. 35 nsec)

For example, when a pulse wave with rise time 100 nsec (about 3 times of that of the oscilloscope) is measured on the CRT screen, the error is approximately 6%.

o Measurement of Sag

Pulse waveforms may have slanted sections as shown in Fig. 20, other than those distoryions mentioned in Fig. 19. (For example, slants are caused when the signal is amplified with an amplifier which has poot low-frequency characteristics, resulting from attenuation of the low frequency component.) The slanted section (d or d') is called "sag" which is calculated as follows:

$$Sag = \frac{d}{A} \left(\text{ or } \frac{d!}{A!} \right) \times 100 \quad (\%)$$

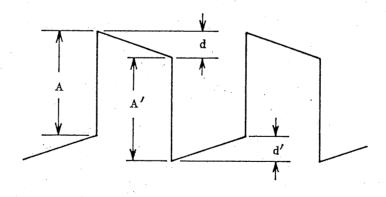


Fig. 20

Note: If the AC-coupling mode is used for measurement of a low frequency pulse, sags are caused. For measurement of low frequency pulses, use always the DC-coupling mode.

6.1 General

The oscilloscope should be calibrated at certain time intervals. Although calibration of overall performances is most recommendable, such partial calibration may serve the purpose that the time axis alone is calibrated when the time measuring accuracy is especially important or that the vertical axis alone is calibrated when the vertical sensitivity accuracy is of prime importance. After the oscilloscope has been repaired, overall calibration is required although it depends on the type of repair. For the repair service, contact manufacturer's representative in your area.

6.2 Check and Adjustment of DC Power Supply

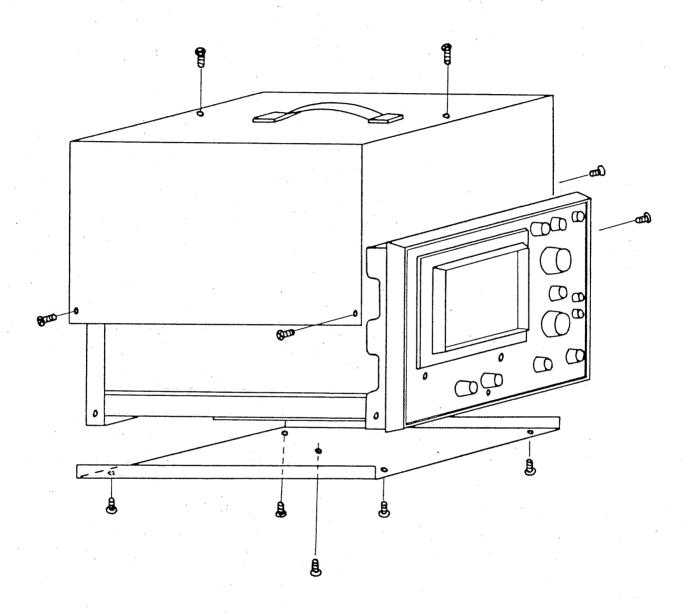
Before calibrating the oscilloscope, its DC supply voltages should be checked and adjusted. Check and adjust the +12V supply voltage first and the other supply voltages next. The supply voltages are shown in the following table, and the check and adjustment points are indicated in Figs. 22 and 23. For removing the case, refer to Fig. 21.

Nominal voltage	Voltage range	Check and adjustment points			
+5₹	+4.5 ♥ ~ +5.5 ♥	TP-4			
+12V	+11.95V ~ +12.05V	TP-1. Adjust the "+12VADJ"			
-12V	-11.80V ~ -12.20V	TP-2			
+ 200V	+180V ~ +230V	TP-3			
-1500V	-1450V ~ -1550 V	TP-5			

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For voltage check, measure the voltage between check point and ground using a reliable digital voltmeter. The +12V supply must be especially carefully adjusted because it provides a reference for other supplies. To measure the -1500V supply of which internal impedance is high, use a voltmeter of a high input impedance (10 MM or over).

Because adjustments of supply voltages largely affects vertical sensitivity and horizontal sweep time, the oscilloscope must be re-calibrated as explained in the subsequent paragraphs.



HANDLE ESPECIALLY CAREFULLY SINCE THIS SCREW CLAMPS THE PRINTED BOARD.

Fig. 21

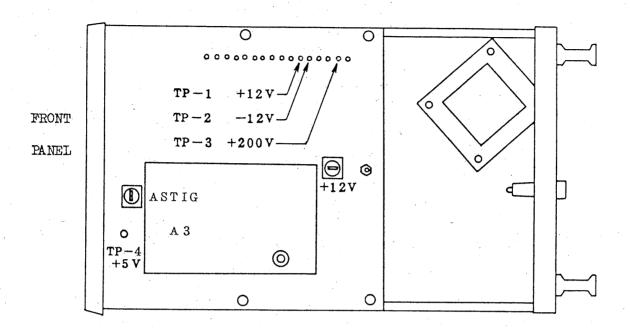


Fig. 22

Left-side view

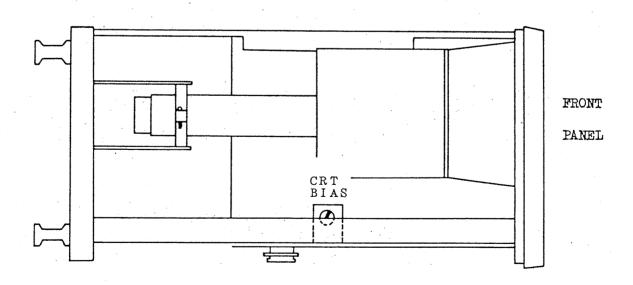


Fig. 23

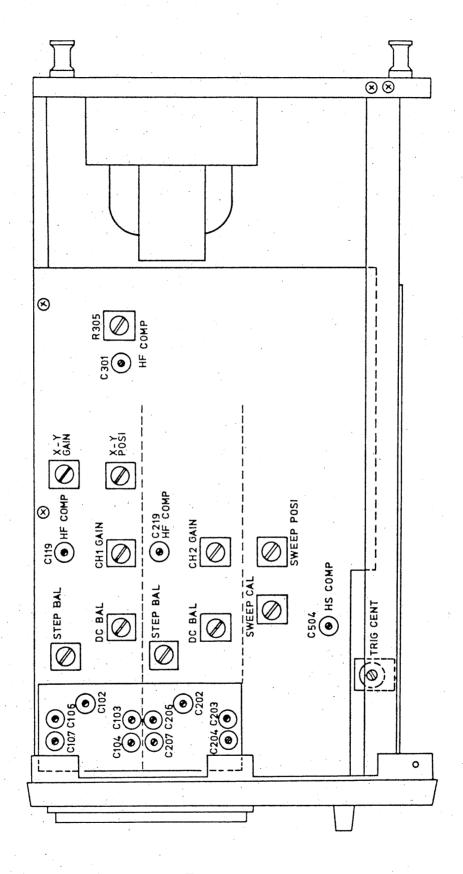


Fig. 24

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- 6.3 Adjustment of Vertical Axis
 - o Adjustment of STEP BAL

This control is for minimizing the shift of the trace when the VOLTS/DIV switch is turned.

- (1) Set the __ GND switch in the __ GND state and display the trace on the CRT screen.
- (2) Turning the VOLTS/DIV switch between 10 mV and 50 mV positions, so adjust the STEP BAL control (see Fig. 24) that the shift of the trace becomes minimum.
- o Adjustment of DC BAL

This control is for minimizing the shift of the trace when the VARIABLE KNOB is turned.

- (1) Set the __ GND switch in the __ GND state and display the trace on the CRT screen.
- (2) Turning the VARIABLE knob, so adjust the DC BAL control that the shift of the trace becomes minimum. (See Fig. 24)
- o Calibration of sensitivity

This control is for adjusting the vertical gain so that the vertical deflection amplitude conforms with the value indicated by the VOLTS/DIV switch. For calibration, a pulse wave

generator which can provide an output signal with a voltage setting accuracy of 0.5% or better at a frequency of 1 kHz should be used.

- (1) Set the pulse wave generator output at 4 times of the value indicated by the VOLTS/DIV switch and apply this signal to the vertical INPUT terminal.
- (2) Set the VARIABLE knob in the CAL'D position and the VOLTS/DIV switch in the 10 mV position, and so adjust the GAIN ADJ control (Fig. 24) that the deflection amplitude on the CRT screen becomes as set in (1) above.

When the above adjustment is made, other ranges also are automatically calibrated with an accuracy of $\pm 5\%$ or better.

Adjustment of input attenuator (input capacitance adjustment and phase compensation)

As you turn the VOLTS/DIV switch, different combinations of 1/10-step input attenuator and preamplifier gain are selected. This adjustment is for the input capacitance and phase compensation. If the phase compensation of the input attenuator has been disturbed, the oscilloscope does not present the normal frequency response and the displayed waveform is distorted. If the input capacitance has been disturbed, the procedure of "Calibration of Probe" is required to be performed each time the range is changed. Refer to Item 5.1 "Connection Method of Input Signal", Para. "Connection with probe."

For phase characteristics adjustment, use a pulse generator which can provide a square wave which has no sags or overshoots or other distortions and which has a rise time of faster than 1 μ sec. Display this signal with an amplitude of 4 DIV at each range, and so adjust the phase compensation capacitor that the displayed square wave signal becomes the best waveform. For this adjustment, use a pulse repetition frequency of approximately 1 kHz.

For input capacitance adjustment, connect a low-range C-meter to the input terminal and so adjust the input capacitance compensation capacitor that the input capacitance at each range becomes 30 pF $^{\pm}2$ pF.

For the above adjustment, set the oscilloscope in the operating state. The capacitors for respective ranges are shown in the following table.

	Ç	H1	CH2		
	Adjusting	capacitor	Adjusting capacitor		
Range	Input capaci- tance	Phase compen- sation	Input capaci- tance	Phase compen- sation	
10 mV (20, 50 mV)	C102	_	0202	_	
0.1 V (0.2, 0.5 V)	C104	C103	0204	C203	
1 V (2, 5 V)	C107	G106	0207	C206	

The ranges enclosed in the parentheses require no adjustment, they require check only.

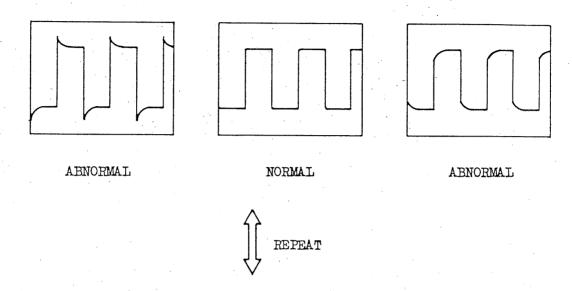
o Adjustment of high frequency characteristics of vertical amplifier

For this high frequency response adjustment of the amplifier, use a quality pulse wave of rise time faster than 10 nsec and repetition frequency 500 kHz.

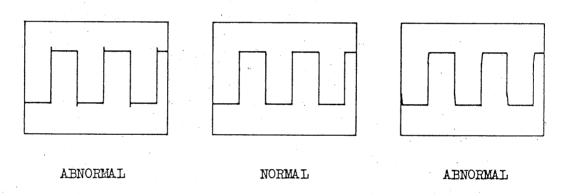
- (1) Apply the above pulse wave signal to the input terminal, set the VOLTS/DIV switch in the 10 mV position and the TIME/DIV switch in the 1 μ sec position, and so adjust the signal generator output that a deflection amplitude of 4 DIV is obtained on the CRT screen.
- (2) So adjust the HF COMP circuit (C301, R305) of the output stage that the leading edges of the square wave become flat.
- (3) So adjust the HF COMP trimmer capacitor (Cll9 or C219) of the preamplifier stage that the leading edges become flat.

Repeat the procedures of (2) and (3) alternately for several times so that an ideal waveform is obtained.

Adjustment of HF COMP (C301, R305) of output stage



Adjustment of HF COMP (Cll9, C219) of preamplifier



By the above adjustment, the square wave characteristics also are satisfied.

6.4 Adjustment of Time Axis

- o Trigger adjustment
- o Adjustment of trigger center (TRIG CENTER)

Under the WIDE mode of operation, so adjust the trigger center control that the trigger point is set at the center of the deflection amplitude when the white dot mark of the IEVEL knob is set in the upright position (noon high position).

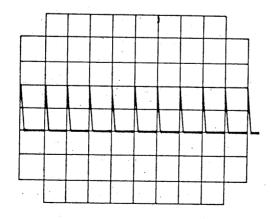
- (1) Apply a sin wave of about 1 kHz to the vertical input and display the signal with a full amplitude on the CRT screen.
- (2) Set the oscilloscope in the INT TRIG and AC-coupling mode. Set the white mark of the LEVEL knob in the upright position. Under this state, so adjust the trigger center control that the triggering point is set at the center of the deflection amplitude.

o Adjustment of Time Axis

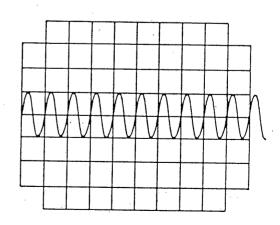
This adjustment is for calibrating the sweep time to the value indicated by the TIME/DIV switch. For this adjustment, use time marker signals of accurate time intervals of 1 msec and 1 μ sec or use signals of accurate frequencies of 1 kHz and 1 MHz.

- (1) Set the TIME/DIV switch in the 1 msec position and apply a time marker signal of 1 msec or a signal of 1 kHz to the vertical input terminal of the oscilloscope. Deflect the signal with an appropriate amplitude on the CRT screen by adjusting the input signal level or oscilloscope gain.
- (2) So adjust the SWEEP CAL control (see Fig. 24) that the displayed waveform conforms with graticule divisions.
- (3) Set the TIME/DIV switch in the $1 \mu sec$ position and apply a time marker signal of $1 \mu sec$ or a sine wave signal of $1 \mu sec$ or a sine wave signal of $1 \mu sec$ to the vertical input terminal of the oscilloscope.
- (4) So adjust the HS COMP control (see Fig. 24) that the waveform conforms with graticule scale divisions.

When the above calibration is complete, the sweep speeds of the remaining ranges also are calibrated at an accuracy of $\pm 3\%$. The sweep time for $5 \times \text{MAG}$ operation also is calibrated.



Time marker signal



Sine wave signal

Fig. 25

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- o Adjustment of SWEEP POSITION control
 - (1) So set the horizontal POSITION knob (30 in Fig. 1) that its white dot mark is in the upright position (noon high position).
 - (2) Set the TIME/DIV switch in the 1 msec/DIV position.
 - (3) So adjust the SWEEP POSITION control (semi-fixed resistor, see Fig. 24) that the start position of the sweep is brought to the left-hand end of the graticule.

6.5 Adjustment of Horizontal Axis (X-axis)

This procedure is for positioning of the X-axis and calibration of the X-axis when in the S-Y operation.

- o X-axis positioning when in X-Y operation
 - (1) For both CHl and CH2, set the input selector switch in the GND state (____) and so set the horizontal POSITION knobs 30 that their white dot marks are positioned in the upright position (noon high position).
 - (2) Set the vertical MODE switch in the X-Y state 9, and so adjust the X-Y POSITION (Semi-fixed resister, see Fig. 24) that the spot is displayed on the center line of the graticule.

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o X-axis sensitivity calibration when in X-Y operation

Although the vertical sensitivities of CHl and CH2 are calibrated in Item 6.3, they are not calibrated for the X-Y operation. For the X-Y operation, the X-axis sensitivity is required to be calibrated while Y-axis is not required to be calibrated because its vertical sensitivity has already been calibrated. For calibrating the X-axis sensitivity, use the signal generator which has been used in Item 6.3

"Adjustment of Vertical Axis."

- (1) Set the signal generator at a voltage (Vp-p) of 10 times of the value indicated by the VOLTS/DIV switch.

 Apply this voltage signal to CHL.
- (2) So adjust the X-Y GAIN (Semi-fixed resistor, see Fig. 24) that the displayed signal amplitude is aligned with both ends of the graticule.
- 6.6 Adjustment of CRT Circuit
 - o Adjustment of CRT BIAS

This control is for adjusting the operating position of the INTEN knob.

(1) Operate the oscilloscope in the single-channel mode, the TIME/DIV switch in the 1 msec position and display a trace on the CRT screen.

(2) Set the white mark of the INTEN knob in the upright (noon high) position and so adjust the CRT BIAS control (see Fig. 23) that the trace is displayed on the screen with a barely discernible intensity.

6.7 Calibration of Probe

As explained previously, the probe makes up a kind of widerange attenuator. Unless phase compensation is properly done,
the displayed waveform is distorted causing measurement errors.
Therefore, the probe must be properly calibrated before use.
For probe calibration, use the signal of the calibration voltage
output (CAL, 1 Vp-p) terminal 5 of the front panel.

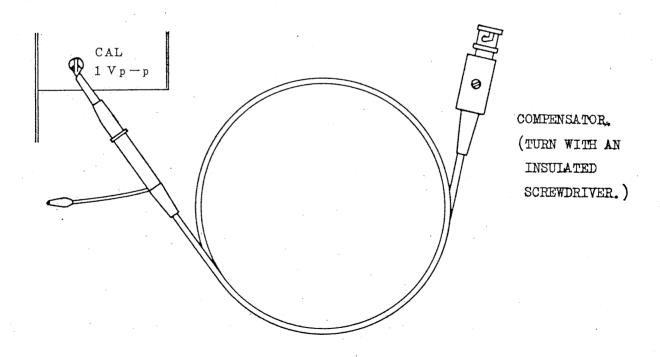


Fig. 26

Connect the probe cord to the INPUT terminal of CH1 or CH2 and set VOIATS/DIV switch in the 20 mV position. Connect the probe tip to the calibration voltage output terminal and so adjust the COMPENSATOR control with an insulated screwdriver that an ideal waveform as illustrated below is obtained.

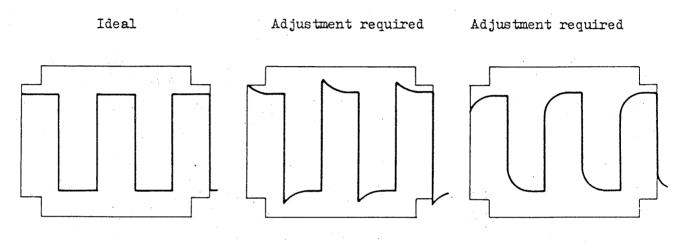
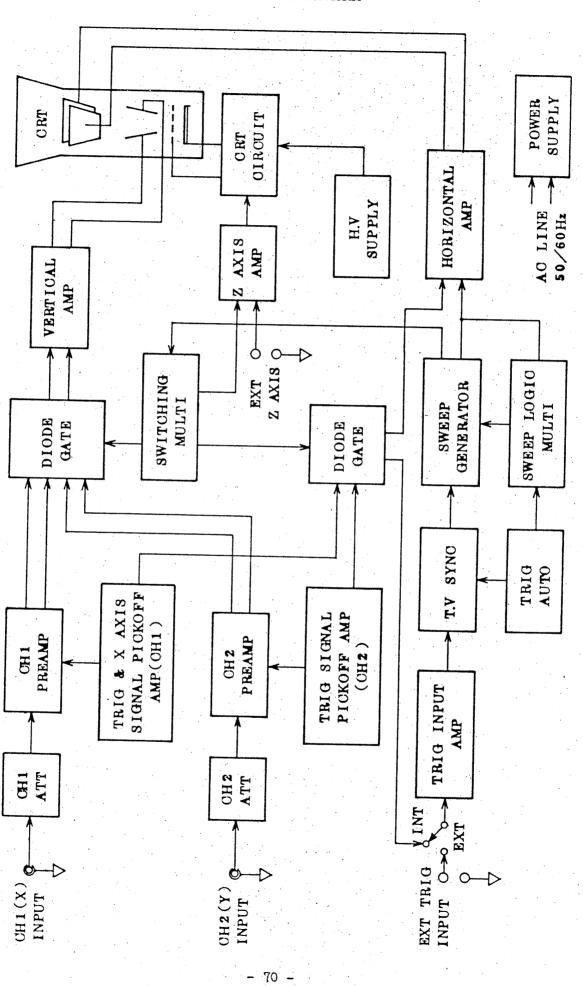


Fig. 27



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